

Exhibit 11

ADVANCED CARDIOVASCULAR SYSTEMS
EXTRUSION DATA SHEET

START TIME: EXTRUSION #: 10-542-1 AMOUNT (FEET): Sample
FINISH TIME: DATE: 3/10/94 SIGNATURE/DATE 3-10-94 *[Signature]*

MATERIALS : MATERIAL DESC. LOT# : RM#

PEEK 381G

EXTRUDER 10 PROCESS PERSON TOMAS
REQUESTOR L. WASISECK
PRODUCT IMB SA# NONE
SET-UP PARAMETERS:

MANDREL LGTH (EXT ONLY) FLUSH EXPERIMENTAL Y
DIE I.D. .058 OVAL N ROUND Y PRODUCTION N
MANDREL O.D. .027 XHEAD Y STRAIGHT N
SCREW TYPE *Y Low Output*
SCREEN TYPE 20 60 20
START ID/OD .018/.024
FINISH ID/OD .018/.024

Vary unstable

PROCESS PARAMETERS

TEMPERATURE SETPOINTS				SPEEDS & SETPOINTS		PSI & AIR	
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ZONE 1	530.0	MELT	763 <i>763</i>	SCREW RPM	7.6	HEAD PSI	527.0
ZONE 2	600.0	DIE	1 0.0	PSI SET	558.0	DIE PSI	542.0
ZONE 3	720.0	DIE	2 0.0	EXTR. AMP	7.0	AIR PSI 1	0.3
CLAMP	700.0	DIE	3 700.0	PUL SPEED	<i>40</i>	2	0.2
INLET	720.0	W/B TEMP	0.0	W/B DIST.	<i>.40</i>	3	0.4
G/PUMP	32.0					4	0.4
PMP OUT	613.0						
XHEAD	0.0						
MATERIAL DRYING TMP. <u>300°F</u> DEWPOINT <u>-80</u> # OF HRS DRYING <u>12 hrs</u>							

ACTUAL PARAMETER COLLECTED EVERY 10 MINUTES

SETPOINT	ACTUAL 1	ACTUAL 2	ACTUAL 3	ACTUAL 4	ACTUAL 5
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G/PUMP PSI	951	747			
PUMP AMP	0	0			
SCREW RPM	7	8			
EXTRUDER AMP	8	7			
PULLER SPEED					
BARREL 1	1307	811			
BARREL 2	0	0			
BARREL 3	0	0			
HEAD PSI	951	747			
TUBING O.D.	0.0000	0.0000			
AVG. DIA.	0.0000	0.0000			
AVG. STD. DEV.	0.0000	0.0000			